

# TK T-D-P Roll Former

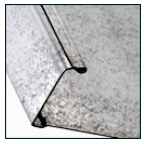
## Transverse Duct Connector Profile Roll Former



**STANDARD FEATURES:** TDP rolls, TDP Clip rolls & TDP Clip Slitter and Feed  
**Here's the value. Everything included as standard.**

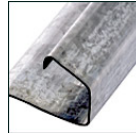
The Tin Knocker 14 station roll former comes standard with the TDP rolls, Clip rolls and Clip Slitter. The slitter allows the user to quickly and easily turn scrap into clips. Blanks are automatically slit to width and fed into the Clip Rolls. The Clip Rolls can also be strip fed. This T-D-P roll former will roll sheet metal into leak proof, sealable T-D-P flanges at speeds of up to 50 fpm, automatically! Start saving time and money by forming your own T-D-P flanges. With snap on corners you can reduce or eliminate spot welding, Ductmate/Ward, altogether.

### Profile of Transverse Duct Connector



TDC-P profile joined  
TDC

### Profile of Clip



profile joined with optional clip

### Specifications

<u>Machine</u>	<u>Capacity</u>	<u>Depth of Pocketsize</u>	<u>Speed</u>
T-D-P	18-24 gauge for TDC-P	Uses approx. 1-7/8" of material on TDC-P	50 feet per minute
T-D-P Clip (min. length 20")	22 gauge	2-1/8" of material	2 1/8"

<u>Forming Stations:</u>	14
<u>Shaft Diameter:</u>	1.25"
<u>Pass line:</u>	38.625"
<u>Forming Speed:</u>	50 fpm
<u>Motor:</u>	10 HP, 1800 RPM, 230/460 volt, 3 phase

Dimensions (LxWxH): 38" x 136.75" x 46" Wt: 2400 lb.

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